

# Correlation of CN/C<sub>2</sub> Ratios to Ultrananocrystalline Diamond (UNCD) Film Properties in Microwave Plasmas

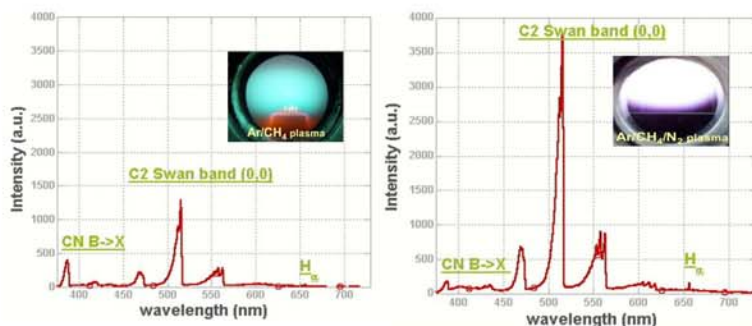
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## Introduction

- UNCD thin films consist of 2-5 nm grains of pure sp<sup>3</sup>-bonded carbon and 0.5 nm wide grain boundaries (GB).
- Such films have interesting properties closely connected to their unique nanoscale morphology and electronic structure.
- The addition of nitrogen to the CH<sub>4</sub>/Ar synthesis gas, has a profound impact on UNCD film electrical conductivity leading to the **highest known ambient temperature n-type conductivity** of any diamond thin film.

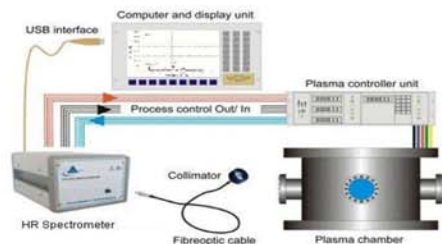
## Major accomplishments

- Optical Emission Spectroscopy (OES) study of CN/C<sub>2</sub> ratios as a function of nitrogen content and chamber pressure has been conducted on the plasma phase of a conventional MW CH<sub>4</sub>-Ar-rich gas mixture used for UNCD film deposition.



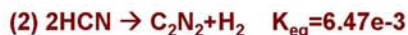
OES Ar-CH<sub>4</sub> plasma  
100 Torr, 800 W, 800 °C

OES Ar-CH<sub>4</sub>-N<sub>2</sub> plasma  
100 Torr, 800 W, 800 °C



OES experimental setup

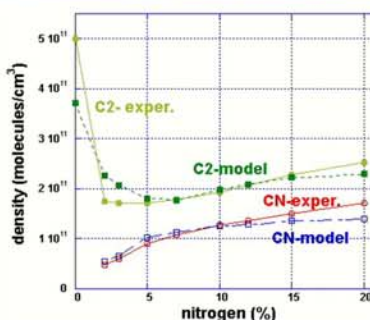
- At measured gas temperature of 1600 K for these plasmas, a substantial fraction of the CH<sub>4</sub> in the feed gas is thermally converted into C<sub>2</sub>H<sub>2</sub> that in presence of nitrogen will form HCN.
- We proposed a **thermodynamic equilibrium reaction** to explain the decreases in C<sub>2</sub> and increases in CN concentrations observed in the OES analysis:



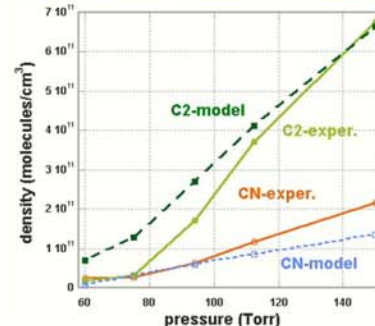
and a plasma chemistry model:



O.A. Williams et al., *Applied Physics Letters* 85, 1680 (2004).



Simulated (--- curve) and experimental (— line) plots as a function of the N<sub>2</sub> addition to the plasma phase.

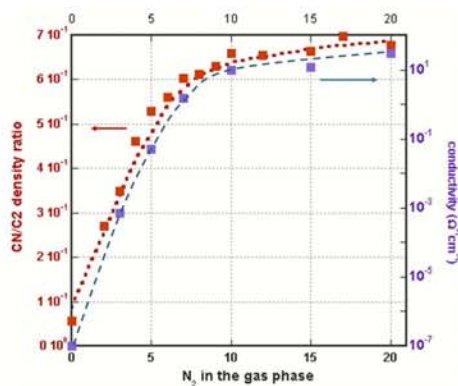


Simulated (--- curve) and experimental (— line) plots as a function of total chamber pressure.

Model works !!!!

- C<sub>2</sub> comes both from the fragmentation of C<sub>2</sub>H<sub>2</sub> and C<sub>2</sub>N<sub>2</sub> and that CN comes from the fragmentation of both HCN and C<sub>2</sub>N<sub>2</sub>, as predicted from the model.

## Correlation CN/C<sub>2</sub> ratio with film properties



CN/C<sub>2</sub> density ratio and conductivity as a function of N<sub>2</sub> in the plasma.

$$\log(K \cdot \text{Conductivity}) \approx \text{CN/C}_2$$

## Significance

- For the first time a very strong correlation has been observed between the OES results on the plasma used for UNCD deposition and the film electrical properties itself.

## Future directions

- Further investigations in order to explain the correlation pointed out between the plasma phase and the electrical conductivity.
- Development of a coherent theory able to explain the electrical conductivity observed in n-type UNCD films as nitrogen is added to the plasma.
- Future implements of n-type UNCD films in electronic applications.